

PRODUCT DATA SHEET

Sikacrete[®]-630 Fire

Fire resistant load bearing penetration compound



DESCRIPTION

Sikacrete[®]-630 Fire is a fire resistant gypsum based compound for load bearing penetration seals in floors and walls

USES

- Vertical penetration seals of combustible and non-combustible services such as soil and vent pipes in fire compartment floors and walls.
- Can be combined with SikaSeal[®]-627 Fire Collar, SikaSeal[®]-628 Fire Wrap or SikaSeal[®]-629 Fire Wrap

FEATURES

- Excellent load bearing properties
- Self supporting in floor penetrations up to 1,8 m × 1,8 m
- Pourable and trowelable application
- Very fast setting, no loss of volume
- 1-part easy to mix, easy to apply
- Up to 2 hours fire resistance

CERTIFICATES AND TEST REPORTS

- CE Marking and Declaration of Performance to European Technical Assessment ETA 18/1053, based on EAD 350454-00-1104:2017 - Fire stopping and fire sealing products, penetration seals
- Fire Resistance EN 13501-2, Certificate No. UL-EU-01097-CPR
- Fire Resistance Performance Classification EN 13501-2, Sikacrete[®]-630 Fire, warringtonfire, Classification report No. 401159/H

PRODUCT INFORMATION

Composition	Gypsum based compound
Packaging	20 kg bag
Shelf life	12 months from the date of production
Storage conditions	The product must be stored in original, unopened and undamaged sealed packaging in dry conditions at temperatures between -20 °C and +25 °C.

TECHNICAL INFORMATION

Resistance to fire	Refer to 'Approvals / Certificates', Sika Passive Fire Protection Handbook or contact Sika Technical Services for specific information.
Service temperature	-20 °C min. / +70 °C max

APPLICATION INFORMATION

Mixing ratio	For pourable consistency	5.7 L to 6.7 L of water per 20 kg bag
	For trowelable consistency	5 L of water per 20 kg bag
Consumption	~6 bags per m ² at 100 mm depth. This figure is theoretical and does not allow for any additional material due to surface porosity, surface profile, variations in level or wastage etc.	
Layer thickness	≥ 100 mm Refer to 'Approvals / Certificates', Sika Passive Fire Protection Handbook or contact Sika Technical Services for specific information.	
Ambient air temperature	+5 °C min. / +40 °C max	
Pot Life	~5 min (+23 °C / 50 % r.h.)	

BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

FURTHER DOCUMENTATION

- Sika Application Manual: Sikacrete®-630 Fire
- Sika Passive Fire Protection Handbook
- Fire resistance classification reports

IMPORTANT CONSIDERATIONS

- Limitations regarding dimensions and configuration described in the relevant fire resistance classification reports must be considered.
- Do not attempt to extend working time by remixing with additional water once Sikacrete®-630 Fire has started to set
- Sikacrete®-630 Fire is not suitable for applications subjected to constant humidity.
- Sikacrete®-630 Fire is not suitable for underground applications.

ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

APPLICATION INSTRUCTIONS

MIXING

Important: The consistency must be checked after every mix.

Note: Mix product with mechanical paddle or manually

Note: Mix only enough material sufficient for use within the recommended pot life.

1. Pour the minimum recommended clean water quantity into a suitable mixing container/equipment
2. While stirring slowly, add the powder to the water
3. Mix thoroughly for at least 3 minutes adding water if necessary, to the maximum specified amount and adjust to the required consistency to achieve a smooth consistent mix.

APPLICATION

Refer to Sika Passive Fire Protection Handbook or contact Sika Technical Services for specific information.

CLEANING OF EQUIPMENT

Clean all tools and application equipment with water immediately after use. Hardened material can only be removed mechanically.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

Sika Gulf B.S.C. (c)

Tel: +973 177 38188
Email: info@bh.sika.com
Sika Kuwait Cons. Mat. & Paints Co WLL
Tel: +965 22 282 296
Email: sika.kuwait@kw.sika.com
Web: gcc.sika.com

Sika UAE LLC

Sika MB Construction Chemicals LLC
Sika International Chemicals LLC
Tel: +971 4 439 8200
Email: info@ae.sika.com
Web: gcc.sika.com

Sika Saudi Arabia Limited

Sika Construction Chemicals for
Manufacturing LLC
Riyadh / Jeddah / Dammam / Rabigh
Tel: +966 9200 22167
Email: info@sa.sika.com
Web: gcc.sika.com

Sika LLC - Oman

Sika MB LLC
Tel. +968 22 826 500
Email: info@om.sika.com
Web: gcc.sika.com



ISO 9001, 14001, 45001 – SGS
Sika MB LLC
Sika International Chemicals LLC
Sika Gulf B.S.C. (c)
ISO 9001, 14001 – SGS
Sika Saudi Arabia Limited
ISO 9001, 14001 – TÜV
Sika MB Construction Chemicals LLC
Sika Construction Chemicals
for Manufacturing LLC
ISO 9001 – LMS
Sika MB LLC

All products are supplied under
a management system certified
to conform to the requirements
of the quality, environmental
and occupational health &
safety standards ISO 9001, ISO
14001 and ISO 45001.



Product Data Sheet

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