

PRODUCT DATA SHEET

Sikagard®-680 SG

PROTECTIVE & DECORATIVE COATING FOR CONCRETE



DESCRIPTION

Sikagard®-680 SG is a one part solvent containing coating, based on acrylic resins. It is resistant to weathering, alkalis, chloride ions and ageing. It is available in coloured grades for use on mineral substrates including concrete and other cementitious surfaces.

Sikagard®-680 SG protects concrete against aggressive atmospheric influences and promotes a self-cleaning effect on the treated surfaces. It does not adversely influence the characteristic texture of the concrete.

Suitable for use in hot and tropical climatic conditions.

USES

- Protection and enhancement of old and new concrete and other cementitious materials on building and infrastructures elements, especially facades.
- Protective and Finishing coat for Precast Concrete Elements
- Protect from attack by chloride ions, sulphates and carbon dioxide.

CHARACTERISTICS / ADVANTAGES

- Sikagard®-680 SG provides excellent UV resistance
- Due to its quick drying properties, the coating is rain resistant within a short time
- Almost no change in the texture characteristics of the concrete surface
- Sikagard®-680 SG protects the concrete against aggressive atmospheric influences, which can penetrate into the concrete in the form of salts or gases
- Very high diffusion resistance against carbon dioxide and therefore reduces considerably the rate and depth of carbonation of the concrete
- Water vapour permeability is not adversely affected
- Dirt pick up is reduced and the concrete is no longer discoloured by rain

SUSTAINABILITY

Sikagard®-680 SG is certified according "Low Emitting Materials as per Al Sa'fat - Dubai Green Building Evaluation System" by Dubai Central Laboratory (DCL) certificate No. CL17020432

APPROVALS / CERTIFICATES

Sikagard®-680 SG follows the main requirements of EN 1504-9 (for protection against ingress, moisture control and increasing the resistivity).

PRODUCT INFORMATION

Composition	Acrylate resin in solvent
Packaging	25 kg pail
Appearance / Colour	Thixotropic liquid, available in matt standard RAL colours (RAL7038, RAL7040, RAL1015 and RAL9003). Other RAL colours subject to minimum product order.
Shelf life	12 months from date of production
Storage conditions	Store in original unopened packaging in a cool and dry condition between +5 °C and +30 °C. Protect from direct sunlight, heat and condensation.

Density	~1.37 kg/l (25 °C) Dependent on colour shade, small variations are possible.	(BS EN ISO 2811-1)
Flash Point	+32 °C	(ASTM D92)
Solid content by volume	~59 %	(ASTM D2697)

TECHNICAL INFORMATION

Tensile Adhesion Strength	≥ 1.5 N/mm ²	(ASTM D4541)
Resistance to UV Exposure	pass	(ASTM G154)
Behaviour after Artificial Weathering	Light Reflectance Value (LRV) RAL 9003	~80 % (BS 8493)
Water Vapour Transmission	~0.31 g/m ² h	(ASTM E96)
Chloride Ion Diffusion Resistance	~99% ~8.7 x 10 ⁻¹¹ cm ² s ⁻¹	(ASTM C1202) (ASTM C1556)

SYSTEMS

System Structure	In normal situation	2 x Sikagard®-680 SG
	When combined with hydrophobic impregnation priming coats	1 - 2 x Sikagard®-700 S 2 x Sikagard®-680 SG

APPLICATION INFORMATION

Consumption	~0.20 kg/m ² per coat for DFT of ~85 micron This figure is theoretical and does not include for any additional material required due to surface porosity, surface profile, variations in level and wastage etc..	
Ambient Air Temperature	+5 °C min. / +40 °C max.	
Relative Air Humidity	< 85 %	
Dew Point	Temperature must be at least 3 °C above dew point	
Substrate Temperature	+5 °C min. / +35 °C max.	
Waiting Time / Overcoating	Waiting time between coats:	
	Substrate temperature	Time
	+ 10 °C	~8 h
	+ 20 °C	~4 h
	+ 30 °C	~3 h
	Note: Refresher coats of Sikagard®-680 SG can be applied without priming if the existing coating has been thoroughly cleaned.	
Curing Treatment	Sikagard®-680 SG does not require any special curing but must be protected from rain for at least 3 hour at +20 °C.	
Applied Product Ready for Use	~5 days (+20 °C)	

APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY / PRE-TREATMENT

Exposed concrete without existing coating:

The substrate must be dense and free from loose and friable particles. Tensile adhesion strength (pull off) of the substrate must be more than 1 N/mm². Suitable preparation methods are steam cleaning, high pressure water jetting or blastcleaning. New concrete must

be at least 28 days old. Repairs to the substrate, filling of blowholes / voids and surface levelling must be carried out by using appropriate products from the Sika-floor®, Sikadur®, Sika® MonoTop®, SikaTop®, SikaRep® or Sikagard® range of materials, refer to the latest product data sheet.

For cement based products, allow a curing time of at least 5 days before coating (except when the SikaGard-720 EpoCem is used, then coating can be applied after 24 hours).

Exposed concrete with existing coating:

Existing coatings must be tested to confirm their adhesion to the substrate - adhesion test average > 1.0 N/mm² with no single value below 0.7 N/mm².

Inadequate adhesion:

Existing coatings must be completely removed by suitable methods and the substrate must be sufficiently sound and suitable to be coated as above.

Adequate adhesion:

Thorough cleaning of all surfaces by means of steam cleaning or high pressure water jetting. Normally, Sikagard®-680 SG can be applied on existing coating - without any priming - It is recommended to carry out adhesion testing on a small scale prior to full scale operations.

Note: Existing water-based coating, even well adhering, must be removed completely prior to apply Sikagard®-680 SG.

MIXING

Sikagard®-680 SG is supplied ready for use. Stir thoroughly prior to application.

APPLICATION

For use on very dense substrates, the first coat of Sikagard®-680 SG shall be thinned with up to 10 % Sika® Thinner C.

Sikagard®-680 SG can be applied by brush or short-piled lambskin roller.

Sikagard®-680 SG can be applied by spraying, for example with Graco spray machine, model GH 675 DI. For more information please contact Sika Technical Department.

CLEANING OF EQUIPMENT

Clean all tools and application equipment with Sika® Thinner C immediately after use. Hardened / cured material can only be removed mechanically.

IMPORTANT CONSIDERATIONS

- In marine environments, an impregnation of Sikagard®-700 S is recommended as water repellent primer.
- On fair faced and precast concrete without Sikagard® 720 EpoCem® or SikaGard®-541 Putty, bubbles may occur if the application is carried out during rising temperatures.
- Do not apply the product to weak cementitious substrates with compressive strength < 25 Mpa, or pull off strength less than 1 Mpa - if the surface values are lower as mentioned above, we recommend a crack bridging intermediate coat such as Sikagard®-550 W Elastic (G). For more details please contact Sika Technical Department.

- Do not apply when there is expected rain
- The system is fully resistant for all normal atmospheric exposures and rainfall etc. Splashed water containing de-icing salts or sea water may cause a loss of gloss and colour shade variation. However the protective performances are not adversely affected.
- For lightweight concrete façade, we recommend a crack bridging intermediate coat such as Sikagard®-550 W Elastic (G).

BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

SIKA NORTHERN GULF

Bahrain / Qatar / Kuwait
Tel: +973 177 38188
sika.gulf@bh.sika.com
gcc.sika.com

SIKA SOUTHERN GULF

UAE / Oman / SIC
Tel: +971 4 439 8200
info@ae.sika.com
gcc.sika.com

SIKA SAUDI ARABIA

Riyadh / Jeddah / Damman
Tel: +966 11 217 6532
info@sa.sika.com
gcc.sika.com



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ISO 14001: Sika UAE LLC,
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Sika Saudi Arabia Co. Ltd
OHSAS: Sika UAE LLC,
Sika Gulf B.S.C. (c)

All products are supplied
under a management
system certified to conform
to the requirements of the
quality, environmental and
occupational health &
safety standards ISO 9001,
ISO 14001 and OHSAS
18001.

Product Data Sheet

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