

BUILDING TRUST

PRODUCT DATA SHEET

SikaPaver[®]-802

New generation of polycarboxylic ether-based plasticizer for Manufactured Concrete Products, specially engineered for use in production hollow-core slabs, masonry and paving blocks.

DESCRIPTION

SikaPaver[®]-802 is an innovative multi-purpose plasticizer based polycarboxylic ether polymers specially developed for semi-dry concrete mixes. The product is suitable for the production of hollow-core slabs, masonry and paving blocks.

At the same time, SikaPaver[®]-802 accelerates the strength development and reduces the cycle time whilst the appearance is maintained or even improved.

Due to its unique principle of action on the cement grain, SikaPaver®-802 fully exploits the hydration potential of cement resulting in higher early strengths and shorter curing times.

Suitable to use in hot and tropical climatic conditions.

USES

SikaPaver[®]-802 is suitable for Manufacturing Concrete Products, especially:

- Concrete Pavers
- Masonry Blocks

PRODUCT INFORMATION

- Hollow-core slabs
- Roof tiles
- Kerbstones
- Landscaping elements

FEATURES

SikaPaver®-802 offers the following benefits for the MCP industry:

- Optimised mix design
- Enhanced productivity due to shorter cycle time
- Higher early strength
- Optimised curing cycles due to shorter curing times
- Possibility of using recycled aggregates

CERTIFICATES AND TEST REPORTS

SikaPaver®-802 follows the requirements of EN 934-2 Table 3.1 and 3.2

Composition	New generation of polycarboxylic ether-based plasticizer	
Packaging	1000 L flowbin or bulk supply in tanker	
Shelf life	12 months from date of production if stored properly	
Storage conditions	Store in undamaged, unopened, original sealed packaging in dry conditions at temperatures between +5 °C and +50 °C. Mix well before using.	
Appearance and colour	Light to dark brown liquid	
Density	~1.03 kg/l (+25 °C)	
Total chloride ion content	Nil	(EN 934-2)

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Concreting guidance	The standard rules of good concreting practice for production and placing must be observed when using SikaPaver®-802 in concrete. Refer to relevant standards.	
APPLICATION INFORM	ATION	
Recommended dosage	0.4 - 1.2 % by weight of binder. Dosages outside of this range can be used depending on the mix design, raw materials, climatic conditions and concrete requirements. Trial mixes must be performed to establish the exact dosage rate required.	
Dispensing	SikaPaver®-802 is a liquid ready-to-use admixture to be added to the con- crete during the mixing process. The best results are obtained when the admixture is added after all the other components are already in the mixer and after the addition of at least 80 % of the total water. The water content is adjusted to obtain the desired consistence or work- ability.	
Compatibility	 SikaPaver®-802 is compatible and recommended for use with: SikaPaver® WP 240, water repellent and efflorescence control admixture SikaPaver®-3936, SikaPaver®-3937, and SikaPaver®-3938 water repellant and stain resistant liquids We recommend to perform trial mixes to establish the required performance when combined with the above products. Please consult our Sika Technical Department. 	

BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

IMPORTANT CONSIDERATIONS

Before use, suitability tests must be performed. Sufficient compaction of base and face concrete is essential to ensure the targeted performance parameters of the manufactured semi-dry concrete elements. SikaPaver®-802 is not compatible with SikaPaver®-764 or Sikament superplasticizers.

For further information and advice, please contact our Technical Service Department.

ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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