

# PRODUCT DATA SHEET

# Sikament®-500 Star

#### HIGH RANGE WATER-REDUCING CONCRETE ADMIXTURE

#### **DESCRIPTION**

Sikament®-500 Star (formerly named Sikament®-500\*) is a highly effective dual action liquid superplasticiser that imparts excellent slump retention for prolonged periods. It is used for the production of free flowing concrete or as a substantial water-reducing agent for promoting high early strengths.

Suitable for use in hot and tropical climatic conditions.

#### **USES**

Sikament®-500 Star is used as a superplasticizer in the production of free flowing concrete such as for:

- Slabs and foundations
- Walls, columns and piers
- Slender components with densely packed reinforcement

Sikament®-500 Star is also used as a water-reducing agent for producing high strength concrete such as for:

- Pre-cast concrete elements on site
- Pre-stressed concrete
- Bridges and cantilever structures

# **CHARACTERISTICS / ADVANTAGES**

Sikament®-500 Star provides the following properties: As a Superplastiziser:

- Improved concrete durability
- Higher workability without water increase
- High flowability without the risk of segregation
- Long lasting control of slump loss.
- No adverse effect on ultimate strengths As a Water Reducer:
- High strength development
- Higher ultimate strengths.
- Impressive water reduction capability
- Especially suitable for hot climates.
- No excessive air-entrainment

# **APPROVALS / CERTIFICATES**

Sikament®-500 Star follows the requirements of ASTM C494; Type G and EN 934-2

#### **PRODUCT INFORMATION**

Composition	Sulphonated naphthalene
Packaging	1000 L flow bins Bulk supply in tanker trucks possible on request
Appearance / Colour	Brown liquid
Shelf life	12 months from date of production if stored properly
Storage conditions	Store in undamaged, unopened, original sealed packaging in dry condition at temperatures between +5 °C and +45 °C. Protect from direct sunlight and frost.
Density	~1.24 kg/l (+25 °C)
Total Chloride Ion Content	Nil (EN 934-

Product Data Sheet Sikament®-500 Star January 2018, Version 02.01 021302011000000804

#### **TECHNICAL INFORMATION**

## **Concreting Guidance**

The standard rules of good concreting practice for production and placing must be observed when using Sikament®-500 Star in concrete. Refer to relevant standards.

Fresh concrete must be cured properly especially at high temperatures in

order to prevent plastic and drying shrinkage. Use Sika® Antisol® products as a curing agent or apply wet hessian.

#### APPLICATION INFORMATION

Recommended Dosage	0.6 - 2.0 % by weight of binder.
nacommente Douge	Higher dosages, up to 2.2 %, by weight of binder can be used depending on the mix design, raw materials, climatic conditions and concrete requirements.
	Trial mixes must be performed to establish the exact dosage rate required.
Compatibility	Sikament®-500 Star may be combined with all types of Portland cement (OPC and SRC), concretes containing pozzolanic materials such as; GGBS, PFA, micro-silica and the following Sika products:  SikaPump® Sika® FerroGard®-901 SikaFume® SikaFiber® SikaFiber® Sika Aer® Sika Aer® Sika Mer® Sika® Stabilizer Sika® -1 WT We recommend to perform trial mixes to establish the required performance when combining Sikament®-500 Star with the above products or oth-
	er admixtures. Please consult our Sika Technical Department.
Dispensing	Sikament®-500 Star is added to the gauging water or simultaneously poured with it into the concrete mixer at the batching plant.  Do not add Sikament®-500 Star directly to the dry mix.  For optimum utilization of its high water reduction property we recommend thorough mixing at a minimal wet mixing time of 60 seconds.  The addition of the remaining gauging water (to fine tune concrete consistency) may only be started after two-thirds of the wet mixing time to avoid

surplus water in the concrete.

#### **IMPORTANT CONSIDERATIONS**

Before pouring suitability tests on the fresh concrete must be carried out.

Due to the extended workability take special care that formwork is properly installed and secured.

When using Sikament®-500 Star a suitable concrete mix must be designed for the local material sources and should be trialed.

When accidental overdosing occurs the set retarding effect and workability increases. Additional air may also be entrained.

During this period the concrete must be kept moist in order to prevent premature drying out.

#### **BASIS OF PRODUCT DATA**

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

#### **LOCAL RESTRICTIONS**

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.



## **ECOLOGY, HEALTH AND SAFETY**

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

#### **LEGAL NOTES**

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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Sikament-500Star-en-AE-(01-2018)-2-1.pdf

