

PRODUCT DATA SHEET

Sarnafil® TS 77-20

POLYMERIC MEMBRANE FOR MECHANICALLY FASTENED ROOF WATERPROOFING



DESCRIPTION

Sarnafil® TS 77-20 (thickness 2.0 mm) is a polyester reinforced, multi-layer, synthetic roof waterproofing sheet based on premium-quality flexible polyolefins (FPO) containing ultraviolet light stabilizers, flame retardant and an inlay of glass non-woven according to EN 13956.

Sarnafil® TS 77-20 is a hot air weldable roof membrane formulated for direct exposure and designed to use in all global climatic conditions. Sarnafil® TS 77-20 is produced with an inlay of glass non-woven for dimensional stability and a polyester reinforcement for high strength. Sarnafil® TS 77-20 is provided for mechanically attached roof systems.

Sarnafil® TS 77-20 has no built-in stress at the time of production and has a fully encapsulated carrier. The dimensional stability of Sarnafil® TS 77-20 is best in class.

Suitable for use in hot and tropical climatic conditions.

USES

Waterproofing membrane for:

- Mechanically fastened roofing systems.
- Enhancement of solar reflection of existing TPO roofs (relevant only for colour RAL 9016 SR).

CHARACTERISTICS / ADVANTAGES

- Proven performance over decades.
- Various colours available.
- High reflectance properties for excellent cool roofing characteristics (relevant only for colour RAL 9016 SR).
- Resistant to permanent UV exposure.
- High dimensional stability due to glass fleece inlay.
- Resistant to permanent wind exposure.
- Resistant against impact load and hail.
- Resistant to all common environmental influences.
- Resistant to micro-organisms.
- Resistant to root penetration.
- Compatible to old bitumen.
- Hot air welding without use of open flames.
- Recyclable.

APPROVALS / CERTIFICATES

Sarnafil® TS 77-20 is designed and manufactured to meet the most international recognised standards.

- Polymeric sheets for roof waterproofing according to EN 13956, certified by notified body 1213-CPD-3915 and provided with the CE marking.
- Reaction to fire according to EN 13501-1.
- External fire performance tested according to ENV 1187 and classified according to EN 13501-5: BROOF (t1).
- Factory Mutual (FM) Approvals Class: 4470.
- Official Quality Approvals and Agreement Certificates.
- Monitoring and assessment by approved laboratories.

PRODUCT INFORMATION

Packaging	Sarnafil® TS 77-20 standard rolls are wrapped individually in a blue PE-foil.	
	Packing unit	See price list
	Roll length	15.00 m
	Roll width	2.00 m
	Roll weight	66.00 kg
Appearance / Colour	Surface	
	Standard	Matt
	Solar reflective	Glossy
	Colours	
	Top surface	Beige Window grey (nearest RAL 7040) Anthracite (nearest RAL 7016) Copper brown (nearest RAL 8004) Reseda green (nearest RAL 6011) Traffic white (nearest RAL 9016) Traffic white, solar reflective (RAL 9016 SR)
	Bottom surface	Black
Shelf life	5 years from date of production in unopened, undamaged and original packaging.	
Storage conditions	Rolls must be stored between +5 °C and +30 °C in a horizontal position on pallet, protected from direct sunlight, rain and snow. Do not stack pallets of rolls or any other material during transport or storage.	
Product Declaration	EN 13956	
Visible Defects	Pass	(EN 1850-2)
Length	15 m (-0 % / +5 %)	(EN 1848-2)
Width	2 m (-0.5 % / +1 %)	(EN 1848-2)
Effective Thickness	2.0 mm (-5 % / +10 %)	(EN 1849-2)
Straightness	≤ 30 mm	(EN 1848-2)
Flatness	≤ 10 mm	(EN 1848-2)
Mass per unit area	2.2 kg/m ² (-5 % / +10 %)	(EN 1849-2)

TECHNICAL INFORMATION

Resistance to Impact	Hard substrate	≥ 1250 mm	(EN 12691)
	Soft substrate	≥ 1500 mm	
Hail Resistance	Rigid substrate	≥ 30 m/s	(EN 13583)
	Flexible substrate	≥ 40 m/s	
Resistance to Static Load	Soft substrate	≥ 20 kg	(EN 12730)
	Rigid substrate	≥ 20 kg	
Tensile Strength	Longitudinal (md) ¹⁾	≥ 1000 N/50mm	(EN 12311-2)
	Transversal (cmd) ²⁾	≥ 900 N/50mm	
	¹⁾ md = machine direction ²⁾ cmd = cross machine direction		
Elongation	Longitudinal (md) ¹⁾	≥ 13 %	(EN 12311-2)
	Transversal (cmd) ²⁾	≥ 13 %	
	¹⁾ md = machine direction ²⁾ cmd = cross machine direction		

Dimensional Stability	Longitudinal (md) ¹⁾	≤ 0.2 %	(EN 1107-2)		
	Transversal (cmd) ²⁾	≤ 0.1 %			
¹⁾ md = machine direction ²⁾ cmd = cross machine direction					
Tear Strength	Longitudinal (md) ¹⁾	≥ 300 N	(EN 12310-2)		
	Transversal (cmd) ²⁾	≥ 300 N			
¹⁾ md = machine direction ²⁾ cmd = cross machine direction					
Joint Peel Resistance	No failure in seam		(EN 12316-2)		
Joint Shear Resistance	≥ 500 N/50 mm		(EN 12317-2)		
Foldability at Low Temperature	≤ -40 °C		(EN 495-5)		
External Fire Performance	BROOF(t1) < 20°		(EN 1187) (EN 13501-5)		
Reaction to Fire	Class E		(EN ISO 11925-2, classification to EN 13501-1)		
Effect of Liquid Chemicals, Including Water	On request		(EN 1847)		
Exposure to Bitumen	Pass ³⁾		(EN 1548)		
³⁾ Sarnafil® T is compatible to old bitumen					
Resistance to UV Exposure	Pass (> 5 000 h / grade 0)		(EN 1297)		
Water Vapour Transmission	μ = 150 000		(EN 1931)		
Watertightness	Pass		(EN 1928)		
Solar Reflectance Index	Colour	Initial	3 years aged	Test Institute (ASTM E 1980-01)	
	RAL 9016 SR	111	-		Intertek
	RAL 9016	107	-		Intertek
	Beige	79	-		Intertek
	RAL 7040	31	-		Sika
CRRC tested products, listed in Cool Roof Rating Council (CRRC) product data base.					
USGBC LEED Rating	Colour	Initial	3 years aged	(ASTM E 1980-01)	
	RAL 9016-SR	SRI > 82	SRI > 64		
	RAL 9016	SRI > 82	SRI > 64		
Conform on the minimum requirements of LEED V4 SS credit 5 option 1 Heat Island reduction - Roof.					

SYSTEMS

System Structure

Wide range of accessories is available example prefabricated parts, roof drains, scuppers and walkway pads.

The following accessories shall be used:

- Sarnafil® T 66-15 D Sheet for detailing
- Sarnafil® TS 77 strips
- Sarnafil® T Metal Sheet
- Sarnabar® / Sarnafast®
- Sarnafil® T Welding Cord
- Sarnafil® T Prep
- Sarnacol® T 660
- Sarnafil® T Clean

Compatibility

Sarnafil® TS 77-20 may be installed on all thermal insulations and levelling layers suitable for roofing. No additional separation layer is required.

Sarnafil® TS 77-20 is suitable for installation directly on top of existing, carefully cleaned, levelled bituminous roofing, example re-roofing over old flat roofs.

Colour changes in membrane surface may occur in case of direct contact with bitumen.

APPLICATION INFORMATION

Ambient Air Temperature -20 °C min. / +60 °C max.

Substrate Temperature -30 °C min. / +60 °C max.

APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY

The substrate surface must be uniform, smooth and free of any sharp protrusions or burrs, etc. The supporting layer must be compatible to the membrane, solvent resistant, clean, dry and free of grease and dust. Metal sheets must be degreased with Solvent T 660 before adhesive is applied.

APPLICATION

Installation works to be carried out only by Sika instructed contractors for roofing. Installation of some ancillary products, example contact adhesives / cleaners is limited to temperatures above +5 °C. Please observe information given by Product Data Sheets.

APPLICATION METHOD / TOOLS

Installation procedure:

According to the valid installation instructions of manufacturer for Sarnafil® TS 77- types system for mechanically fastened roofing systems.

Fixing Method, linear fastening (Sarnabar):

Unroll the Sarnafil® TS 77-20 membrane, overlap by 80 mm, weld immediately and fix to the substructure by means of Sarnabar®. The preferred type of fastening will be advised by Sika. The spacing of the fasteners is in accordance with the project specific calculations. The perimeter piece ends must be secured with the Sarnabar® Load Distribution Plate. For protection fasten a piece of Sarnafil® TS 77-20 under bar end and plate. Leave a 10 mm clearance between bar ends. Do not fasten in hole nearest bar end. Cover the bar ends with a piece of Sarnafil® TS 77-20 and weld. After installation the Sarnabars must immediately be made watertight with a Sarnafil® T cover strip. At upstands and at all penetrations, the Sarnafil® TS 77-20 membrane must be secured with a Sarnabar®. The Sarnafil® T Welding Cord protects the Sarnafil® TS 77-20 roof covering against tearing and peeling off by wind uplift.

Fixing Method, spot fastening (Sarnafast):

Sarnafil® TS 77-20 must always be installed at right angles to the metal deck direction. Sarnafil® TS 77-20 is fixed by means of the Sarnafast® fasteners and barbed washers/tubes along the marked line, 35 mm from the edge of the membrane. Sarnafil® TS 77-20 is overlapped by 120 mm. At upstands and at all penetrations, the Sarnafil® TS 77-20 membrane must be secured with a Sarnabar®. The Sarnafil® T Welding Cord protects the Sarnafil® TS 77-20 roof covering against tearing and peeling off by wind uplift.

Welding Method:

Before welding the seams must be prepared with Sarnafil® T Prep. Overlap seams are welded by electric hot air welding equipment, such as manual hot air welding machines and pressure rollers or automatic hot air welding machines with controlled hot air temperature.

Recommended type of equipment:

Leister Triac PID for manual welding and Sarnamatic 681 for automatic welding.

Welding parameters including temperature, machine speed, air flow, pressure and machine settings must be evaluated, adapted and checked on site according to the type of equipment and the climatic situation prior to welding. The effective width of welded overlaps by hot air must be minimum 20 mm.

The seams must be mechanically tested with screw driver to ensure the integrity / completion of the weld. Any imperfections must be rectified by hot air welding.

IMPORTANT CONSIDERATIONS

Geographical / Climate

Permanent ambient temperature during use is limited to +50 °C.

BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

ECOLOGY, HEALTH AND SAFETY

Fresh air ventilation must be ensured, when working (welding) in closed rooms. Installation of RAL 9016 SR type requires the use of UV protection goggles.

REGULATION (EC) NO 1907/2006 - REACH

This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in the product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0,1 % (w/w)

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

SIKA NORTHERN GULF

Bahrain / Qatar / Kuwait
Tel: +973 177 38188
sika.gulf@bh.sika.com
gcc.sika.com

SIKA SOUTHERN GULF

UAE / Oman / SIC
Tel: +971 4 439 8200
info@ae.sika.com
gcc.sika.com

SIKA SAUDI ARABIA

Riyadh / Jeddah / Damman
Tel: +966 11 217 6532
info@sa.sika.com
gcc.sika.com



ISO 9001: Sika UAE LLC,
Sika Gulf B.S.C. (c),
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ISO 14001: Sika UAE LLC,
Sika Gulf B.S.C. (c),
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OHSAS: Sika UAE LLC,
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All products are supplied
under a management
system certified to conform
to the requirements of the
quality, environmental and
occupational health &
safety standards ISO 9001,
ISO 14001 and OHSAS
18001.

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