

PRODUCT DATA SHEET

SikaPlast®-280

HIGH-RANGE WATER REDUCING CONCRETE ADMIXTURE

DESCRIPTION

SikaPlast®-280 is a superplasticizer developed particularly for use in ready mixed concrete to give extended slump retention and high strength development of normal grade concrete mixes.

SikaPlast®-280 is suitable for use in concrete mixes incorporating pozzolanic materials such as GGBS, PFA and microsilica.

Suitable for use in hot and tropical climatic conditions.

USES

- Ready mixed concrete
- High flow concrete
- Concrete with high water reduction
- High strength concrete
- Slabs
- Foundations
- Walls
- Columns and piers
- Piles
- Pre-stressed concrete
- Bridges and cantilever structures

FEATURES

SikaPlast®-280 acts by surface absorption on the cement particles producing steric hindrance as well as electrostatic repulsion between the binder particles which results in higher dispersion, flow and retention. SikaPlast®-280 provides the following beneficial properties:

- Substantial improvement in workability without increased water
- Low risk of segregation
- Normal set without retardation (within the dosage limit)
- Improved density and surface finish
- Improved water tightness
- Excellent solution for continuous concrete casting of deep elements
- Does not contain chlorides or other steel corrosion promoting ingredients

PRODUCT INFORMATION

Composition	Aqueous solution of modified polymer and selected additives
Packaging	210 L drum,1000 L flowbin and bulk supply in tanker.
Appearance and colour	Brown liquid
Shelf life	12 months from date of production if stored properly.
Storage conditions	Store in undamaged, unopened, original sealed packaging in dry conditions at temperatures between +5 °C and +45 °C. Protect from direct sunlight and frost.
Density	~1.07 kg/l (+25)

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Total chloride ion content Nil (BS EN 934-2)

TECHNICAL INFORMATION

Concreting guidance The standard rules of good concreting practice for production and placing must be observed when using SikaPlast®-280 in concrete. Refer to relevant standards. Fresh concrete must be cured properly especially at high temperatures in order to prevent plastic and drying shrinkage. Use Sika® Antisol® products as a curing agent or apply wet hessian.

APPLICATION INFORMATION

Recommended dosage	0.5 - 1.8 % by weight of binderHigher dosages by weight of binder can be used depending on the mix design, raw materials, climatic conditions and concrete requirements.
	Trial mixes must be performed to establish the exact dosage rate required.
Compatibility	SikaPlast®-280 may be combined with all types of Portland cement (OPC and SRC), concretes containing pozzolanic materials such as; GGBS, PFA, micro-silica and the following Sika products: SikaPump® Sika® FerroGard®-901 SikaFume® SikaFiber® SikaFiber® Sika Aer® Sika Aer® Sika Aer® Sika® Stabilizer Sika® -1 WT Sika® WT-10 We recommend to perform trial mixes to establish the required performance when combining SikaPlast®-280 with the above products or other ad-
	mixtures. Please consult Sika Technical Department for further assistance.
Dispensing	SikaPlast®-280 is added to the gauging water or simultaneously poured with it into the concrete mixer at the batching plant. Do not add Sika-Plast®-280 directly to the dry mix. For optimum utilization of its high water reduction property we recommend thorough mixing at a minimal wet mixing time of 60 seconds. The addition of the remaining gauging water (to fine tune concrete consistency) may only be started after two-thirds of the wet mixing time to avoid surplus water in the concrete.

BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.



LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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SGS

SG 9601, 14001, 45001 – 965: Sia Lift LLC Sia Correlated Chemical LLC Sia Correlated Chemical LLC Sia Correlated Chemical Lift Sia Sia Saudi Arabia Limited Sia Sia Continutation Chemicals LLC Sia Continutation Chemicals Sin Manufacturing LLC Sia Mill Scale Continutation Sia Continutation Sia Sia Mill LLC Sia Mill LLC Sia Mill LLC All products are supplied under a management system certified to conform to the requirements of the quality, environmental and occupational health & safety standards ISO 9001, ISO 14001 and ISO 45001.



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