

PRODUCT DATA SHEET

Sikalastic®-614

ONE-COMPONENT, LIQUID APPLIED POLYURETHANE WATERPROOFING MEMBRANE



DESCRIPTION

Sikalastic®-614 is a one-component, cold applied, moisture-triggered polyurethane membrane. It cures to form a seamless and durable waterproofing solution for exposed roof areas and structures. Suitable for hot and tropical climatic conditions.

USES

Sikalastic®-614 may only be used by experienced professionals.

- For roof waterproofing solutions in both new construction and refurbishment projects
- For roofs displaying complex detail areas, even when accessibility is limited
- For cost efficient life cycle extension of failing roofs
- For waterproofing underneath tiles bonded with adhesives on balconies and terraces

CHARACTERISTICS / ADVANTAGES

- Single component - no mixing, easy and ready to use
- Cold applied - requires no heat or flame
- Seamless membrane
- Compatible with Sika® Reemat Premium - easy to detail
- Easily recoated when needed - no stripping required
- Economic - provides a cost efficient life cycle extension of failing roofs
- Vapour permeable - allows substrate to breathe
- Elastic - retains flexibility even at low temperatures
- Good adhesion to most substrates - see table
- Fast Curing - free from rain damage almost immediately on application

APPROVALS / CERTIFICATES

- Liquid applied roof waterproofing kit according to ETAG 005, ETA 13 / 0456 issued by Technical Assessment Body British Board of Agrément (BBA), Declaration of Performance 66458974, and provided with the CE marking.
- Liquid-applied water impermeable product for external installations beneath ceramic tiling according to DIN EN 14891 : 2012 - 07, Declaration of Performance 41363963, assessed by notified laboratory 0761, and provided with the CE marking.
- External fire performance according to ENV 1187: BRoof (t1) / Broof (t4)
- Reaction to fire according to EN13501 - 1 : Euroclass E

PRODUCT INFORMATION

Composition	One-component, moisture-triggered aromatic polyurethane
Packaging	15 L (~20.7 kg) metal pail 5 L (~7.1 kg) metal pail
Colour	White (RAL 9010), grey (RAL 7045), green (RAL 7009), other colours available upon request

Shelf life	9 months from date of production	
Storage conditions	The product must be stored properly in original, unopened and undamaged sealed packaging in dry conditions at temperatures between 0 °C and +25 °C. Higher storage temperatures may reduce shelf life of product. Reference shall also be made to the storage recommendations within the safety data sheet.	
Density	~1.45 kg/l (23 °C)	(EN ISO 2811-1)
Solid content by weight	~79 % (+23 °C / 50 % r.h.)	
Solid content by volume	~68 % (+23 °C / 50 % r.h.)	

TECHNICAL INFORMATION

Tensile Strength	Not Reinforced	Reinforced	(EN ISO 527-3)
	~4.5 N/mm ²	~14 N/mm ²	
Tensile Resistance	550 N, reinforced		
Elongation at Break	Not Reinforced	Reinforced	(EN ISO 527-3)
	~150 %	~20 %	
Service Temperature	-20 °C min. / +80 °C max.		

SYSTEMS

System Structure

Roof Coating*

Sikalastic®-614 is applied in 1 or 2 coats

Total consumption $\geq 1.0 \text{ l/m}^2 (\geq 1.45 \text{ kg/m}^2)$

Dry film thickness $\geq 0.85 \text{ mm}$

*For partial reinforcement Sikalastic® Fleece-120 or Sikalastic® Flexitape Heavy is applied at areas with high movement, irregular substrate or to bridge cracks, joints and seams on the substrate as well as for details. On bitumen felt a fully reinforced roof waterproofing system has to be applied. For primer, please refer to the Substrate Pre-Treatment table below.

Reinforced Roof Waterproofing

Sikalastic®-614 is applied in one coat reinforced with Sika® Reemat Premium and sealed with a further coat of Sikalastic®-614

Layer	Product	Consumption
1. Primer	Please refer to substrate pre-treatment	Please refer to PDS of the Primer
2. Base coat	Sikalastic®-614	$\geq 1.0 \text{ l/m}^2$ ($\geq 1.45 \text{ kg/m}^2$)
3. Reinforcement	Sika® Reemat Premium	-
4. Top coat	Sikalastic®-614	$\geq 0.75 \text{ l/m}^2$ ($\geq 1.09 \text{ kg/m}^2$)

Waterproofing below tiles bonded with tile adhesive

Sikalastic®-614 is applied on concrete or screed in one coat reinforced with Sika® Reemat Premium, sealed with a further coat of Sikalastic®-614, followed with one more coat Sikalastic®-614 broadcasted with quartz sand.

Layer	Product	Consumption
Primer	Sika® Concrete Primer or Sika® BondingPrimer	Please refer to PDS of the Primer
Base coat	Sikalastic®-614	$\geq 1.0 \text{ l/m}^2$ ($\geq 1.45 \text{ kg/m}^2$)
Reinforcement	Sika® Reemat Premium	-
Top coat	Sikalastic®-614	$\geq 0.75 \text{ l/m}^2$ ($\geq 1.09 \text{ kg/m}^2$)
Bonding bridge	Sikalastic®-614 broadcasted with 2 kg/m^2 quartz sand ($\varnothing 0.4 - 0.7 \text{ mm}$)	$\geq 0.2 \text{ l/m}^2$ ($\geq 0.29 \text{ kg/m}^2$)
Tile adhesive	Refer to Sika Technical report	Please refer to PDS of the tile adhesive

Note: These figures are theoretical and do not include for any additional material required due to surface porosity, surface profile, variations in level and wastage.

APPLICATION INFORMATION

Ambient Air Temperature $+5 \text{ °C min.} / +40 \text{ °C max.}$

Relative Air Humidity $5 \text{ \% r.h. min.} / 85 \text{ \% r.h. max.}$

Substrate Temperature $+5 \text{ °C min.} / +60 \text{ °C max.}$
Min. 3 °C above dew point

Substrate Moisture Content $\leq 4 \text{ \% pbw}$ moisture content.
Test method: Sika®-Tramex meter
No rising moisture according to ASTM (Polyethylene-sheet)

Substrate Pre-Treatment

Substrate	Primer
Cementitious substrates	Sika® Concrete Primer
Brick and Stone	Sika® Bonding Primer or Concrete Primer where necessary on porous or dusting substrates.
Ceramic tiles (unglazed), and concrete slaps	Sika® Concrete Primer
Bituminous felt	Only required for high reflectivity applications (Sikalastic® Metal Primer). Fully reinforced system only.
Bituminous coatings	Only required for high reflectivity applications (Sikalastic® Metal Primer). Fully reinforced system only.
Metals Ferrous or galvanised metals, lead, copper, aluminium, brass or stainless steel	Sikalastic® Metal Primer
Wooden substrates	Timber based roof decks require a complete layer of Sikalastic® Carrier. For small exposed timber sections use Sika® Concrete Primer or Sika Bonding Primer.
Paints	Subject to adhesion and compatibility tests
Existing SikaRoof® MTC System	Sika® Reactivation Primer

For the consumption rates and waiting time / overcoating please refer to the Product Data Sheet of the appropriate cleaner and primer. Other substrates must be tested for their compatibility. If in doubt, apply a test area first.

Pot Life	Sikalastic®-614 is designed for fast curing. High temperatures combined with high air humidity will accelerate the curing process. Thus, material in opened containers should be applied immediately. In opened containers, the material will form a film after 1 hour approximately. (+20 °C / 50 % r.h.)
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Waiting Time / Overcoating	Minimum waiting time*	Ambient conditions
	18 h	+5 °C / 50 % r.h.
	8 h	+10 °C / 50 % r.h.
	6 h	+20 °C / 50 % r.h.
	4 h	+30 °C / 50 % r.h.

*After four days the surface must be cleaned and primed with Sika® Reactivation Primer before continuing.

Note: Times are approximate and will be affected by changing ambient conditions particularly temperature and relative humidity.

Applied Product Ready for Use	Rain resistant*	Touch dry	Full cure	Ambient conditions
	10 min	8 h	16 h	+5 °C / 50 % r.h.
	10 min	6 h	10 h	+10 °C / 50 % r.h.
	10 min	4 h	7 h	+20 °C / 50 % r.h.
	10 min	2 h	5 h	+30 °C / 50 % r.h.

*Be aware that impact of heavy rain or rain showers can physically damage the still liquid membrane.

Note: Times are approximate and will be affected by changing ambient conditions particularly temperature and relative humidity.

APPLICATION INSTRUCTIONS

MIXING

Mixing is not required, however if the product is settled or separated on opening, stir Sikalastic®-614 gently but thoroughly in order to achieve a uniform colour. Stirring gently will minimise air entrainment.

APPLICATION

Prior the application of Sikalastic®-614 the priming coat if used must have cured tack-free. For the Waiting Time / Overcoating please refer to the Product Data Sheet of the appropriate primer. Damageable areas (handrails, etc) have to be protected with tape or plastic wrapping.

Roof Coating:

Sikalastic®-614 is applied in two coats. Prior to the application of a 2nd coat the indicated waiting time in the table Waiting Time / Overcoating shall be allowed. Roof coatings may need partial reinforcement over areas of stress or predictable movement for example joints overlaps detailing etc. Use Strips or sections of Sika® Reemat Premium for reasonably sound surfaces for example, asbestos cement etc. For joints with moderate movement, example Metal Sheeting use Sika® Flexitape Heavy incorporating bond-break.

Reinforced Roof Waterproofing:

Sikalastic®-614 is applied in combination with Sika® Reemat Premium.

1. Apply first coat of approximately 1 l/m² of Sikalastic®-614. Work only so far in advance that the material stays liquid.
2. Roll in the Sikalastic® Reemat Premium. Overlap it a minimum 5 cm and ensure overlaps are sufficiently wet to bond both layers.
3. Overroll the treated area until the Sikalastic® Reemat Premium is completely embedded in the Base coat. The roller may require only a little extra material to keep wetted but no further significant material needs to be added at this stage.
4. After the coat is dry enough to walk on, seal the roof area with second coat of Sikalastic®-614 at a minimum 1 l/m² per coat.

Please note, always begin with details prior starting with waterproofing the horizontal surface. For details follow step 1-4.

Waterproofing below tiles:

For waterproofing below tiles, follow the instruction for reinforced roof waterproofing system. After the last coat of the waterproofing system has been cured, apply another coat of Sikalastic®-614 broadcasted with quartz sand (ø 0.4 -0.7 mm) as bonding bridge. Remove excessive sand after the liquid applied membrane has been cured. For application of the tile adhesive, please refer to the product data sheet of the tile adhesive.

CLEANING OF EQUIPMENT

Clean all tools and application equipment with Thinner C immediately after use. Hardened and/or cured material can only be removed mechanically.

IMPORTANT CONSIDERATIONS

- Do not apply Sikalastic®-614 on substrates with rising moisture.
- Sikalastic®-614 is not suitable for permanent water immersion.
- On substrates likely to exhibit out-gassing, apply during falling ambient and substrate temperature. If applied during rising temperatures "pin holing" may occur from rising air.
- Do not dilute Sikalastic®-614 with any solvent.

- Do not use Sikalastic®-614 for indoor applications.
- Do not apply close to the air intake vent of a running air conditioning unit.
- Do not apply Sikalastic®-614 directly on Sikalastic® Insulation boards. Instead use Sikalastic® Carrier between Sikalastic® Insulation board and Sikalastic®-614.
- Volatile bituminous materials may stain and or soften below the coating.
- Areas with high movement, irregular substrates, or timber based roof decks require a complete layer of Sikalastic® Carrier.
- For professional use only.
- Sikalastic®-614 may exhibit slight chalking at the surface – do not use run off water for live fish tanks, etc.
- Volatile bituminous materials may stain and or soften below the coating.
- Low melting point bituminous materials may need priming – using a darker shade also helps hide any staining from the volatiles.

BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

SIKA NORTHERN GULF

Bahrain / Qatar / Kuwait
Tel: +973 177 38188
sika.gulf@bh.sika.com
gcc.sika.com

SIKA SOUTHERN GULF

UAE / Oman / SIC
Tel: +971 4 439 8200
info@ae.sika.com
gcc.sika.com

SIKA SAUDI ARABIA

Riyadh / Jeddah / Damman
Tel: +966 11 217 6532
info@sa.sika.com
gcc.sika.com



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Sika Gulf B.S.C. (c),
Sika Saudi Arabia Co. Ltd,
Sika Qatar LLC
ISO 14001: Sika UAE LLC,
Sika Gulf B.S.C. (c),
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All products are supplied
under a management
system certified to conform
to the requirements of the
quality, environmental and
occupational health &
safety standards ISO 9001,
ISO 14001 and OHSAS
18001.

Product Data Sheet

Sikalastic®-614

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