

PRODUCT DATA SHEET

Sika® Colma Cleaner

SOLVENT-BASED CLEANING AGENT FOR SUBSTRATES AND TOOLS

DESCRIPTION

Sika® Colma Cleaner is a grease-free, solvent-based cleaning agent. Suitable for use in hot and tropical climatic conditions.

USES

Sika® Colma Cleaner is designed for cleaning surfaces prior to bonding and for cleaning of tools and equipment such as light metals and alloys, steel and stainless steel.

CHARACTERISTICS / ADVANTAGES

- Easy to use
- Very powerful, fast cleaning

PRODUCT INFORMATION

Composition	1-component, solvent-based cleaner	
Packaging	20 L pail 200 L drum	
Colour	Transparent	
Shelf life	Sika® Colma Cleaner has a shelf life of 24 months from the date of production, if it is stored in undamaged, original, sealed packaging, and if the storage conditions are met.	
Storage conditions	Sika® Colma Cleaner shall be stored in dry conditions, where it is protected from direct sunlight and at temperatures between +5 °C and +25 °C.	
Density	~0.85 kg/l	(ISO 1128-1)
Flash Point	~14 °C	(ISO 13736)
Viscosity	~1 mPa*s	(ISO 3219)

APPLICATION INFORMATION

Consumption	~50 mL/m ²
Ambient Air Temperature	+5 °C min. / +40 °C max.
Substrate Temperature	+5 °C min. / +40 °C max.
Flash-off time	Min. 15 min Max. 8 h

APPLICATION INSTRUCTIONS

APPLICATION METHOD / TOOLS

Soak a clean rag or lint-free paper towel in Sika® Colma Cleaner and clean the bonding areas to remove surface contamination. Tightly reseal the container immediately after each use.

After a flash-off time of 15 minutes apply the appropriate Primer or Aktivator and respect relevant flash-off times again.

FURTHER INFORMATION

- Safety Data Sheet
- Pre-treatment Chart Sealing and Bonding

IMPORTANT CONSIDERATIONS

Sika® Colma Cleaner shall not be used on porous substrates.

BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

SIKA NORTHERN GULF

Bahrain / Qatar / Kuwait
Tel: +973 177 38188
sika.gulf@bh.sika.com
gcc.sika.com

SIKA SOUTHERN GULF

UAE / Oman / SIC
Tel: +971 4 439 8200
info@ae.sika.com
gcc.sika.com

SIKA SAUDI ARABIA

Riyadh / Jeddah / Damman
Tel: +966 11 217 6532
info@sa.sika.com
gcc.sika.com



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Sika Gulf B.S.C. (c),
Sika Saudi Arabia Co. Ltd,
Sika Qatar LLC
ISO 14001: Sika UAE LLC,
Sika Gulf B.S.C. (c),
Sika Saudi Arabia Co. Ltd
OHSAS: Sika UAE LLC,
Sika Gulf B.S.C. (c)

All products are supplied
under a management
system certified to conform
to the requirements of the
quality, environmental and
occupational health &
safety standards ISO 9001,
ISO 14001 and OHSAS
18001.

Product Data Sheet
Sika® Colma Cleaner
March 2017, Version 01.01
020516020000000001

SikaColmaCleaner-en-AE-(03-2017)-1-1.pdf

