

PRODUCT DATA SHEET

SikaPlast®-1850

HIGH PERFORMANCE WATER REDUCING AND RETARDING CONCRETE ADMIXTURE

DESCRIPTION

SikaPlast®-1850 is a third generation polycarboxylate based superplasticizer for concrete. It has been developed for use in ready mixed concrete giving extended slump retention and high strength development for normal grade concrete mixes.

SikaPlast®-1850 is suitable for use in concrete mixes containing microsilica and other pozzolanic materials like GGBS and fly ash.

Suitable for use in hot and tropical climatic conditions.

USES

SikaPlast®-1850 facilitates high water reduction, excellent flowability with optimum cohesion and impressive slump retention characteristics. SikaPlast®-1850 is used for the following types of concrete:

- Foundations
- Walls
- Columns and piers
- Piles
- Slabs
- Pre-stressed concrete
- Bridges and cantilever structures

PRODUCT INFORMATION

Composition	Aqueous solution of modified polycarboxylates and copolymers
Packaging	1000 L flowbin Bulk delivery in tanker trucks is possible on request.
Appearance / Colour	Light brown to brown liquid
Shelf life	12 months from date of production if stored properly
Storage conditions	Store in undamaged, unopened, original sealed packaging in dry conditions at temperatures between +5°C and +45°C. Protect from direct sunlight and frost
Density	~1.07 kg/l

CHARACTERISTICS / ADVANTAGES

SikaPlast®-1850 acts by surface absorption on the cement particles producing steric hindrance as well as electrostatic repulsion between cement particles which results in higher dispersion, flow and retention. SikaPlast®-1850 provides the following beneficial properties:

- Substantial improvement in workability without increased water
- Low risk of segregation
- Normal set without retardation (within the dosage limit)
- Improved density and surface finish
- Improved water tightness
- Excellent solution for continuous concrete casting of deep elements
- Does not contain chlorides or other steel corrosion promoting ingredients therefore may be used for reinforced and pre-stressed concrete construction

APPROVALS / CERTIFICATES

SikaPlast®-1850 follows the requirements of ASTM C494; Type G and EN 934-2

TECHNICAL INFORMATION

Concreting guidance

The standard rules of good concreting practice for production and placing must be observed when using SikaPlast®-1850 in concrete. Refer to relevant standards.

Fresh concrete must be cured properly especially at high temperatures in order to prevent plastic and drying shrinkage. Use Sika® Antisol® products as a curing agent or apply wet hessian.

APPLICATION INFORMATION

Recommended dosage

0.8 - 2.0 % by weight of binder

Higher dosages up to 2.0 % by weight of binder can be used depending on the mix design, raw materials, climatic conditions and concrete requirements.

Trial mixes must be performed to establish the exact dosage rate required.

Compatibility

SikaPlast®-1850 may be combined with all types of Portland cement and the following Sika products:

- SikaPump®
- Sika® FerroGard®-901
- SikaFume®
- Sika-Aer®
- Sika® Control-40 (stabilizer)
- Sika®-WT 1

We recommend to perform trial mixes to establish the required performance when combined with the above products. Please consult our Sika Technical Department.

Dispensing

SikaPlast®-1850 is added to the gauging water or simultaneously poured with it into the concrete mixer at the batching plant.

Do not add SikaPlast®-1850 directly to the dry mix.

For optimum utilization of its high water reduction property we recommend thorough mixing at a minimal wet mixing time of 60 seconds. The addition of the remaining gauging water (to fine tune concrete consistency) may only be started after two-thirds of the wet mixing time to avoid surplus water in the concrete.

Restrictions

When using SikaPlast®-1850 a mix design must be selected for the local material sources used and trial mixes performed to verify suitability.

If frozen and/or if precipitation has occurred, it may only be used after thawing slowly at room temperature and intensive mixing.

SikaPlast®-1850 should not be added to dry cement. Before pouring, suitability tests on the fresh concrete must be carried out. Due to the extended workability take special care that formwork is properly installed and secured. In case the setting time of concrete is extended, if cured properly, other properties may not be affected and higher ultimate strength is visualized. SikaPlast® products are not compatible with admixtures based on sulfonated naphthalene or melamine.

BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

SIKA NORTHERN GULF

Bahrain / Qatar / Kuwait
Tel: +973 177 38188
sika.gulf@bh.sika.com
gcc.sika.com

SIKA SOUTHERN GULF

UAE / Oman / SIC
Tel: +971 4 439 8200
info@ae.sika.com
gcc.sika.com

SIKA SAUDI ARABIA

Riyadh / Jeddah / Dammam
Tel: +966 11 217 6532
info@sa.sika.com
gcc.sika.com



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Sika Gulf B.S.C. (c),
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Sika Gulf B.S.C. (c)

All products are supplied under a management system certified to conform to the requirements of the quality, environmental and occupational health & safety standards ISO 9001, ISO 14001 and OHSAS 18001.

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