

## PRODUCT DATA SHEET

# SikaBit® P-12 BH

#### LIQUID SOLVENT BASED BITUMINOUS PRIMER

#### **DESCRIPTION**

SikaBit® P-12 BH is a bituminous liquid that seals porous surfaces, such as concrete, which improves the adhesion of bituminous materials that are to be applied to the substrate.

Suitable for use in hot and tropical climatic conditions.

#### **USES**

SikaBit® P-12 BH is used as a primer for SikaBit® membranes to increase adhesion and bond to the substrate.

### **CHARACTERISTICS / ADVANTAGES**

- High adhesion and bonding ability on various substrates
- Good binding ability for dust and loose particles
- Ready to use by brush, roller or spray

#### **APPROVALS / CERTIFICATES**

SikaBit® P-12 BH follows the main requirements of ASTM D41 type 1.

#### PRODUCT INFORMATION

Composition	Bitumen solution	
Packaging	200 L drum and 18 L pail	
Colour	Black	
Shelf life	12 months from date of production if stored properly in original unopened packaging.	
Storage conditions	Drums must be stored in their original package, in vertical position and under cool and dry conditions between temperatures of $+5$ °C and $+35$ °C. They must be protected from direct sunlight, rain, snow and ice.	
Density	~0.89 kg/l	(ASTM D70)
Flash point	~40 °C	(ASTM D92)

#### **APPLICATION INFORMATION**

Consumption	~0.4 l/m²	Brush or Roller
	<b>Note:</b> These figures are theoretical at terial required due to surface porosit ations in level or wastage etc.	nd do not allow for any additional ma- y, surface profile, absorbance, vari-
Ambient air temperature	+5 °C min. / +50 °C max.	

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Dew point	The substrate temperature must be at least 3°C above the dew point to reduce the risk of condensation.	
Substrate temperature	+5 °C min. / +50 °C max.	
Substrate moisture content	≤ 4% moisture content, no rising moisture	
Drying time	12 to 24 h Depending on the weather conditions, application rate and substrate absorbance.	

**CLEANING OF EQUIPMENT** 

LOCAL RESTRICTIONS

**LEGAL NOTES** 

Clean all tools and application equipment with Sika®

Thinner C immediately after use. Hardened and/or

cured material can only be removed mechanically.

Note that as a result of specific local regulations the

may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.

The information, and, in particular, the recommenda-

tions relating to the application and end-use of Sika

products, are given in good faith based on Sika's cur-

rent knowledge and experience of the products when

properly stored, handled and applied under normal conditions in accordance with Sika's recommenda-

tions. In practice, the differences in materials, substrates and actual site conditions are such that no war-

ranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any

legal relationship whatsoever, can be inferred either

from this information, or from any written recom-

mendations, or from any other advice offered. The

for the intended application and purpose. Sika re-

serves the right to change the properties of its

user of the product must test the product's suitability

products. The proprietary rights of third parties must

Data Sheet for the product concerned, copies of which

be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always

refer to the most recent issue of the local Product

declared data and recommended uses for this product

#### **BASIS OF PRODUCT DATA**

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

#### **FURTHER INFORMATION**

- SikaBit Method Statement
- SikaBit Application Guide / Manual

#### **ECOLOGY, HEALTH AND SAFETY**

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

#### **APPLICATION INSTRUCTIONS**

#### **SUBSTRATE QUALITY**

Substrate must be uniform, dry, free from dust, laitance, loose material, surface contamination, existing coatings, curing membranes, oil, grease, rust and other materials, which could reduce adhesion of the coating. Surface defects in cementitious substrates (>5 mm) such as blowholes, voids, honeycombing, etc. must be filled / repaired with a suitable Sika® repair product.

#### **APPLICATION METHOD / TOOLS**

SikaBit® P-12 BH should be stirred thoroughly before use. Applied to the substrate by means of brush, roller or spray, as per consumption rates and allow to fully cure before installing following SikaBit® system. Only prime areas that are to be covered in the same day. Do not leave the primer exposed for more than 24 hours. If this should happen, re-apply primer coat at given comsuption rate and allow to fully cure as above.

#### SIKA NORTHERN GULF

Bahrain / Qatar / Kuwait Tel: +973 177 38188 sika.gulf@bh.sika.com gcc.sika.com

#### SIKA SOUTHERN GULF

UAE / Oman / SIC Tel: +971 4 439 8200 info@ae.sika.com gcc.sika.com

will be supplied on request.

SIKA SAUDI ARABIA Riyadh / Jeddah / Dammam Tel: +966 11 217 6532 info@sa.sika.com gcc.sika.com



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