

## PRODUCT DATA SHEET

# Sikalastic®-625 N

High performance polyurethane liquid applied waterproofing membrane

### DESCRIPTION

Sikalastic®-625 N is a 1-part polyurethane, reinforced, cold-applied liquid membrane. It provides a flexible, seamless waterproofing solution using Sika's unique i-Cure technology.  
Suitable for use in hot and tropical climatic conditions.

### USES

Designed for the following waterproofing applications:

- Roof and podium waterproofing for new construction and refurbishment projects
- Unreinforced waterproofing system for profiled metal roofs
- Reinforced waterproofing of flat and pitched roof structures, communal walkways, podium decks and roof terraces exposed to pedestrian traffic
- Waterproofing structures with numerous details such as penetrations, drains, roof lights and complex geometry
- Waterproofing existing substrates of concrete, bituminous felt and coatings, brick, stone, asbestos cement, metal, wood, unglazed ceramic tiles
- For exterior use only

Sikalastic®-625 N may only be used by experienced professionals.

### CHARACTERISTICS / ADVANTAGES

- 1-Part ready to use
- Low maintenance
- Seamless
- Easy and quick application by brush, roller or spray
- Suitable for trafficable areas
- Vapour permeable
- Good UV resistance and colour stability
- Retains flexibility at low temperatures
- Cold applied - requires no heat or flame
- Moisture triggered technology develops early rain resistance
- Good elastic properties
- Low temperature application > +2 °C

### APPROVALS / CERTIFICATES

- CE Marking and Declaration of Performance to European Technical Assessment ETA-20/0073, based on ETAG 005 Part 1 and Part 6
- Fire Testing according to ENV 1187: Test Report No. 19823F, 19823K, 19823B, 19750A, 19750D, 19750G
- Fire Testing EN 13501-1, Sikalastic®-625 N, Warrington fire, Report No.WF 418126
- British Board of Agreement (BBA) Certificate no. 16/5294

### PRODUCT INFORMATION

<b>Composition</b>	Elastomeric aliphatic polyurethane
<b>Packaging</b>	15 L container Refer to current price list for packaging variations.
<b>Colour</b>	Note: Applied colours selected from colour charts will be approximate. Note: For colour matching: Apply colour sample and confirm selected colour under real lighting conditions. Light Grey (~RAL 7035), White (~RAL 9016), Slate Grey (~RAL 7015)
<b>Shelf life</b>	12 months from date of production

<b>Storage conditions</b>	The product must be stored in original, unopened and undamaged packaging in dry conditions at temperatures between +5 °C and +30 °C. Always refer to packaging.	
<b>Density</b>	~1,26 kg/l	(EN ISO 2811-1)
<b>Solid content by mass</b>	~77 % (+23 °C / 50 % r.h.)	(EN ISO 3251)
<b>Solid content by volume</b>	~71 % (+23 °C / 50 % r.h.)	(EN ISO 3251)

## TECHNICAL INFORMATION

<b>Tensile strength</b>	Reinforced	~13 N/mm <sup>2</sup>	(ISO 527-1/3)
	Unreinforced	~6 N/mm <sup>2</sup>	
<b>Tensile strain at break</b>	Reinforced	~30 %	(EN ISO 527-1/3)
	Unreinforced	~450 %	
<b>Tear strength</b>	~26 N/mm	(ISO 527-1/3)	
<b>External fire performance</b>	B <sub>roof</sub> (t1); B <sub>roof</sub> (t4)	(ENV-1187)	
<b>Reaction to fire</b>	Euroclass E	(EN13501-1)	
<b>Chemical resistance</b>	Resistant to many chemicals. Contact Sika Technical Services for additional information.		
<b>Temperature resistance</b>	-20 °C to +80 °C		
<b>Solar reflectance index</b>	Initial: 110		
<b>Service temperature</b>	-20 °C min. / +80 °C max.		

## SYSTEM INFORMATION

### System structure

Note: For detailed reinforcement information refer to the Sika Method Statement: Sikalastic®-625 N

Note: These figures are theoretical and do not include for any additional material required due to surface porosity, surface profile, variations in level and wastage etc.

#### Reinforced roof waterproofing ETA-20/0073 (ETAG 005)

The build-up in the table corresponds to a reinforced waterproofing kit for flat and pitched roofs, communal walkways, podium decks and roof terraces.

Layer	Product	Consumption
1. Primer	Depending on the substrate	Refer to the primer Product Data Sheet
2. Base Coat	Sikalastic®-625 N	~1,0 l/m <sup>2</sup>
3. Reinforcement	Sika® Reemat Preemium	-
4. Top Coat	Sikalastic®-625 N	~1,0 l/m <sup>2</sup>

#### Locally reinforced roof waterproofing ETA-20/0073 (ETAG 005)

**Important:** If required, use reinforcement in localised areas for all joints, areas subject to differential movement, guttering / drainage channels and repairs to membrane.

The build-up in the table corresponds to an unreinforced waterproofing kit used on profiled metal roofs.

	<b>Layer</b>	<b>Product</b>	<b>Consumption</b>
	1. Primer	Depending on the substrate	Refer to PDS of the primer
	2. Base Coat	Sikalastic®-625 N	~0,5 l/m <sup>2</sup>
	3. Localised reinforcement	Sika® Reemat Preemium	-
	4. Top Coat	Sikalastic®-625 N	~0,5 l/m <sup>2</sup>
<b>Dry film thickness</b>	ETA-20/0073 waterproofing kit for all flat roof types	~1,5 mm	
	ETA-20/0073 waterproofing kit for all metal roof types	~0,7 mm	
<b>System performance</b>	ETA-20/0073 waterproofing kit for all flat roof types	W3 / M and S / P3-P4 / S1-S4 / TL4 – TH4	
	ETA-20/0073 waterproofing kit for all metal roof types	W2 / M and S / P3 / S1-S4 / TL3 – TH3	

## APPLICATION INFORMATION

<b>Ambient air temperature</b>	+2 °C min. / +40 °C max.														
<b>Relative air humidity</b>	20 % min. / 85 % max.														
<b>Substrate temperature</b>	+2 °C min. / +60 °C max.														
<b>Dew point</b>	Beware of condensation. The substrate and uncured applied product must be at least +3 °C above dew point to reduce the risk of condensation or blooming on the surface of the applied product. Metal surfaces will be more prone to temperature fluctuations occurring and wind chill effects.														
<b>Substrate moisture content</b>	≤ 4% parts by weight The following test methods can be used to determine the substrate moisture content: <ul style="list-style-type: none"> <li>▪ Sika®-Tramex meter</li> <li>▪ No rising moisture must be present according to ASTM (Polyethylene-sheet).</li> </ul>														
<b>Substrate pre-treatment</b>	<p><b>Important:</b> Other substrates must be tested for their compatibility. To ensure compatibility, carry out preliminary trials.</p> <p><b>Important:</b> Adhesion and compatibility suitability must be verified practically on site before commencing contract.</p> <p>Note: For consumption rates and waiting time / overcoating, refer to the individual Product Data Sheet of the appropriate primer.</p> <table border="1"> <thead> <tr> <th><b>Substrate</b></th> <th><b>Primer</b></th> </tr> </thead> <tbody> <tr> <td>Cementitious, concrete, brick, stone, ceramic tiles (unglazed)</td> <td>Sikafloor®-151/-161 broadcasted with quartz sand Sika® Concrete Primer Sika® Bonding Primer</td> </tr> <tr> <td>Metals: Ferrous or galvanised, lead, copper, aluminium, brass, stainless steel</td> <td>Sikalastic® Metal Primer</td> </tr> <tr> <td>Bituminous felt &amp; coating</td> <td>Sikalastic® Metal Primer</td> </tr> <tr> <td>Wood</td> <td>Wood based roof decks require a complete layer of Sikalastic® Carrier. For small exposed sections, use Sika® Concrete Primer or Sika Bonding Primer.</td> </tr> <tr> <td>Paint coatings</td> <td>Subject to adhesion and compatibility tests</td> </tr> <tr> <td>Existing Sikalastic®-625 N system</td> <td>Sika® Reactivation Primer</td> </tr> </tbody> </table>	<b>Substrate</b>	<b>Primer</b>	Cementitious, concrete, brick, stone, ceramic tiles (unglazed)	Sikafloor®-151/-161 broadcasted with quartz sand Sika® Concrete Primer Sika® Bonding Primer	Metals: Ferrous or galvanised, lead, copper, aluminium, brass, stainless steel	Sikalastic® Metal Primer	Bituminous felt & coating	Sikalastic® Metal Primer	Wood	Wood based roof decks require a complete layer of Sikalastic® Carrier. For small exposed sections, use Sika® Concrete Primer or Sika Bonding Primer.	Paint coatings	Subject to adhesion and compatibility tests	Existing Sikalastic®-625 N system	Sika® Reactivation Primer
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## Pot Life

Note: The material in opened containers must be applied before a surface skin occurs.

Note: Times are approximate and will be affected by changing ambient conditions particularly temperature and relative humidity.

~1–2 hours

## Applied product ready for use

**Important:** The impact of heavy rain or rain showers can physically mark or damage the membrane in its liquid state.

Note: Application at higher than recommended film thicknesses may result in a prolonged “soft” feel to the coating. This will eventually cure and harden.

Note: Times are approximate and will be affected by changing ambient conditions particularly temperature and relative humidity.

Ambient conditions	Rain resistant	Touch dry	Full cure
+2°C / 50 % r.h.	~12 hours	~20 hours	>24 hours
+10°C / 50 % r.h.	~9 hours	~15 hours	~24 hours
+20°C / 50 % r.h.	~6 hours	~10 hours	~18 hours
+30°C / 50 % r.h.	~4 hours	~6 hours	~14 hours

## BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## FURTHER INFORMATION

- Sika® Method Statement: Sikalastic®-625 N

## IMPORTANT CONSIDERATIONS

Installation work must only be carried out by Sika trained and approved contractors, experienced in this type of application.

- Do not use for indoor applications.
- Do not apply on substrates with rising moisture or are not stable.
- Do not dilute with any solvent.
- Do not apply near to running air intakes of air conditioning units. Switch off units and seal intakes before applying.
- All areas requiring an anticorrosive protection system must be applied directly to a prepared bright metal finish.

## ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

## APPLICATION INSTRUCTIONS

### EQUIPMENT

Select the most appropriate equipment required for the project:

#### Substrate preparation equipment

- Abrasive blast cleaning / planing / scarifying or grinding equipment.
- Manual or mechanical wire brushes
- High pressure power washer

For other types of preparation equipment, contact Sika Technical Services

#### Mixing Equipment

- Electric single paddle mixer (300–400 rpm) with spiral paddle

For other types of preparation equipment, contact Sika Technical Services

#### Application Equipment

- Brush
- Roller
- Airless spray

For more detailed information refer to the Sika Method Statement: Sikalastic®-625 N

### SUBSTRATE PREPARATION

- The supporting structure must be of sufficient structural strength to apply all new and existing layers of the roof build-up. Complete roof system must be designed and secured against wind uplift loadings.
- Refer to the Sika Method Statement: Sikalastic®-625 N
- Suitable substrates: Cementitious, concrete, bituminous felt and coatings, brick, stone, asbestos cement, metal, wood, unglazed ceramic tiles

#### General

All contamination such as dust, loose and friable material that could affect final finish or reduce adhesion, must be completely removed from all surfaces before application of the product or subsequent products, preferably by industrial vacuuming equipment.

## MIXING

- Sikalastic®-625 N is supplied ready for use.
- Before application, mix for at least 2 minutes or until the liquid and all the coloured pigment have achieved a uniform colour.

## APPLICATION

Strictly follow installation procedures as defined in method statements, application manuals and working instructions which must always be adjusted to the actual site conditions.

Reference must be made to the Sika Method Statement: Sikalastic®-625 N

## CLEANING OF EQUIPMENT

Clean all tools and application equipment with Thinner C or xylene immediately after use. Hardened material can only be removed mechanically or with a proprietary paint stripper.

## LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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### Product Data Sheet

Sikalastic®-625 N

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