

PRODUCT DATA SHEET

SikaInject®-210 DE

(formerly TPH.® PUR-O-STOP FS-F)

Fast reacting, structural polyurethane injection resin for waterproofing and stabilization

DESCRIPTION

SikaInject®-210 DE is a rigid polyurethane injection resin with short adjustable reaction time and high final strength.
Suitable for use in hot and tropical climatic conditions.

USES

SikaInject®-210 DE may only be used by experienced professionals.

SikaInject®-210 DE is used for stabilisation and solidification of water bearing rocks, ground or sand as well as for stopping water-inrushes in tunnels, shafts, dams and other building structures made from concrete or brickwork.

FEATURES

SikaInject®-210 DE is a modular system. Accelerator or thixotropic agent can be added e.g. for waterstopping applications during construction works in cold water or for unexpected high water inrush.

- Penetrates well in water bearing structures
- Hydrophobic resin displaces water from cracks
- Rigid-foam in water-resin-interface only
- Following material cures to form a compact resin body
- High mechanical values

CERTIFICATES AND TEST REPORTS

Groundwater-Test PB 5.1/12-207 (MFPA Leipzig)

PRODUCT INFORMATION

Packaging	Part A: 20 kg Part B: 24 kg Intermediate Bulk Container (IBC) on request		
Colour	Part A: transparent yellowish, liquid Part B: brown, liquid		
Shelf life	24 months from date of production		
Storage conditions	The product must be stored in original, unopened and undamaged sealed packaging in dry conditions at temperature between +5 °C and +35 °C.		
Density	Part A:	~1.03 kg/l (23 °C)	(ISO 2811-1)
	Part B:	~1.23 kg/l (23 °C)	
Viscosity	Part A:	~150 mPas (23 °C)	(ISO 2555)
	Part B:	~100 mPas (23 °C)	
	Mixed A+B:	~120 mPas (23 °C)	

TECHNICAL INFORMATION

Compressive strength	~74 N/mm ²	(DIN EN 12390-3)
Tensile strength	~29 N/mm ²	(DIN EN 12390-5)

APPLICATION INFORMATION

Mixing ratio	1:1 parts by volume	
Ambient air temperature	+5 °C min. / +35 °C max.	
Substrate temperature	+5 °C min. / +35 °C max.	
Pot Life	~45 seconds	(ASTM D4787)
Curing time	~10 min	

BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

MIXING

Both components are delivered directly from the original packaging. Use a 2-component injection pump and mix homogeneously in a static mixer. Injection is done through packers or injection lances.

APPLICATION METHOD / TOOLS

Upon water-contact the resin starts foaming; this prevents the following resin from foaming and provides a compact resin. Therefore SikalInject®-210 DE can be processed in one step of work.

When heavily flowing water must be stopped and/or in case of cold water it is recommend to use SikalInject®-210 DE combined with SikalInject® TX-21 (thixotropic agent, see PDS).

In case of very cold water an additional acceleration may be necessary. Add up to max. 2.5% SikalInject® AC-20 DE (accelerator, see PDS).

CLEANING OF EQUIPMENT

Use SikalInject® Cleaner C1 or SikalInject® CL2 for pump-cleaning (non-cured resin). Cured material can only be removed mechanically.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

Sika Gulf B.S.C. (c)

Tel: +973 177 38188

Email: info@bh.sika.com

Sika Kuwait Cons. Mat. & Paints Co WLL

Tel: +965 22 282 296

Email: sika.kuwait@kw.sika.com

Web: gcc.sika.com

Sika UAE LLC

Sika MB Construction Chemicals LLC

Sika International Chemicals LLC

Tel: +971 4 439 8200

Email: info@ae.sika.com

Web: gcc.sika.com

Sika Saudi Arabia Limited

Sika Construction Chemicals for

Manufacturing LLC

Riyadh / Jeddah / Dammam / Rabigh

Tel: +966 9200 22167

Email: info@sa.sika.com

Web: gcc.sika.com

Sika LLC - Oman

Sika MB LLC

Tel. +968 22 826 500

Email: info@om.sika.com

Web: gcc.sika.com



ISO 9001, 14001, 45001 – SGS
Sika MB LLC
Sika International Chemicals LLC
Sika Gulf B.S.C. (c)
ISO 9001, 14001 – SGS
Sika Saudi Arabia Limited
ISO 9001, 14001 – TÜV
Sika MB Construction Chemicals LLC
Sika Construction Chemicals for Manufacturing LLC
ISO 9001 – LMS
Sika MB LLC

All products are supplied under a management system certified to conform to the requirements of the quality, environmental and occupational health & safety standards ISO 9001, ISO 14001 and ISO 45001.



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