

## PRODUCT DATA SHEET

# SikaPlast®-156 PC

### Concrete Admixture for Precast Concrete & Semi-Dry Concrete Application

#### DESCRIPTION

SikaPlast®-156 PC is a third generation polycarboxylate based superplasticizer for concrete. It has been particularly developed for use in precast concrete to give extended slump retention and high early strength development of concrete mixes. SikaPlast®-156 PC is suitable for use in concrete mixes containing microsilica and other pozzolanic materials such as GGBS and fly ash. Suitable for use in hot and tropical climatic conditions.

#### USES

SikaPlast®-156 PC facilitates extreme water reduction, with optimum cohesion and workability as required, just by adjusting the dosage. It is used mainly to the following types of concrete:

- Precast concrete structures in general
- Precast concrete tunnel segments
- Pre-stressed concrete elements
- Post-tensioned concrete bridge segments
- Piles, foundations, retaining walls etc.
- Mixes containing steel fiber (SFRC) and synthetic fibers
- Concrete with high water reduction that requires high workability, slump retention along with high early strength development
- Blocks and Interlocks

#### PRODUCT INFORMATION

<b>Composition</b>	Aqueous solution of modified polycarboxylates, co-polymers
<b>Packaging</b>	1000 L flowbins Bulk supply in tanker trucks is possible on request
<b>Shelf life</b>	12 months from date of production if stored properly
<b>Storage conditions</b>	Store in undamaged, unopened, original sealed packaging in dry conditions at temperatures between +5 °C and +45 °C. Protect from direct sunlight and frost

#### CHARACTERISTICS / ADVANTAGES

SikaPlast®-156 PC acts by surface absorption on the cement particles producing sterical hindrance as well as electrostatic repulsion between cement particles which results in higher dispersion, flow and retention. SikaPlast®-156 PC provides the following beneficial properties:

- Increased working time
- Early strength development resulting in economic stripping time for pre-cast and in cast-situe concrete
- High water reduction resulting in high density, high strength and reduced water permeability
- Excellent plasticizing effect giving improved flowability, placing and compaction behavior
- Improved surface finish
- Better shrinkage and creep behaviour
- Low risk of segregation
- Reduces energy costs for steam cured pre-cast elements
- Does not contain chlorides or other steel corrosion promoting ingredient

#### APPROVALS / CERTIFICATES

SikaPlast®-156 PC follows the requirements of ASTM C494; Type F and EN 934-2

<b>Appearance and colour</b>	Light brown to brown liquid
<b>Density</b>	~1.03 kg/l (25 °C)
<b>Total chloride ion content</b>	Nil (EN 934-2)

## TECHNICAL INFORMATION

<b>Concreting guidance</b>	<p>The standard rules of good concreting practice for production and placing must be observed when using SikaPlast®-156 PC in concrete. Refer to relevant standards.</p> <p>Fresh concrete must be cured properly especially at high temperatures in order to prevent plastic and drying shrinkage. Use Sika® Antisol® products as a curing agent or apply wet hessian.</p>
----------------------------	---

## APPLICATION INFORMATION

<b>Recommended dosage</b>	<p>0.4 - 2.0 % by weight of binder</p> <p>Higher dosages by weight of binder can be used depending on the mix design, raw materials, climatic conditions and concrete requirements. Trial mixes must be performed to establish the exact dosage rate required.</p>
<b>Dispensing</b>	<p>SikaPlast®-156 PC is added to the gauging water or simultaneously poured with it into the concrete mixer at the batching plant. Do not add SikaPlast®-156 PC directly to the dry mix.</p> <p>For optimum utilization of its high water reduction property we recommend thorough mixing at a minimal wet mixing time of 60 seconds. The addition of the remaining gauging water (to fine tune concrete consistency) may only be started after two-thirds of the wet mixing time to avoid surplus water in the concrete.</p>
<b>Compatibility</b>	<p>SikaPlast®-156 PC may be combined with all types of Portland cement and the following Sika products:</p> <ul style="list-style-type: none"> <li>▪ SikaPump®</li> <li>▪ Sika® FerroGard®-901</li> <li>▪ SikaFume®</li> <li>▪ SikaFiber®</li> <li>▪ Sika Aer®</li> <li>▪ Sika® Stabilizer</li> <li>▪ Sika®-1 WT</li> <li>▪ SikaControl®-11 WT AE</li> </ul> <p>We recommend to perform trial mixes to establish the required performance when combined with the above products. Please consult our Sika Technical Department.</p>

## BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## IMPORTANT CONSIDERATIONS

When using SikaPlast®-156 PC a mix design must be selected for the local material sources used and trial mixes performed to verify suitability.

If frozen and/or if precipitation has occurred, it may only be used after thawing slowly at room temperature and intensive mixing.

SikaPlast®-156 PC should not be added to dry cement. Before pouring, suitability tests on the fresh concrete must be carried out. Due to the extended workability take special care that formwork is properly installed

and secured. In case the setting time of concrete is extended, if cured properly, other properties may not be affected and higher ultimate strength is visualized. SikaPlast® products are not compatible with admixtures based on sulfonated naphthalene or melamine.

## ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

## LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

### SIKA NORTHERN GULF

Bahrain / Kuwait  
Tel: +973 177 38188  
info@bh.sika.com  
gcc.sika.com

### SIKA SOUTHERN GULF

UAE / Oman / SIC  
Tel: +971 4 439 8200  
info@ae.sika.com  
gcc.sika.com

### Sika Saudi Arabia

Riyadh / Jeddah / Dammam  
Tel. +966 11 217 6532  
info@sa.sika.com  
gcc.sika.com



ISO 9001: Sika UAE LLC,  
Sika Gulf B.S.C. (C),  
Sika Saudi Arabia Limited,  
Sika International Chemicals LLC  
ISO 14001: Sika UAE LLC,  
Sika Gulf B.S.C. (C),  
Sika Saudi Arabia Limited,  
Sika International Chemicals LLC,  
ISO 45001: Sika UAE LLC,  
Sika Gulf B.S.C. (C),  
Sika International Chemicals LLC.

All products are supplied under  
a management system certified  
to conform to the requirements  
of the quality, environmental  
and occupational health &  
safety standards: ISO 9001,  
ISO 14001 and ISO 45001.

SikaPlast-156PC-en-AE-(04-2022)-1-1.pdf

### Product Data Sheet

SikaPlast®-156 PC

April 2022, Version 01.01  
021301011000004490

