

## PRODUCT DATA SHEET

# SikaWall®-6080 Texture Finish

(formerly Senergy® Texture Finish)

### ACRYLIC POLYMER BASED FINISH COAT

#### DESCRIPTION

SikaWall®-6080 Texture Finish is factory-mixed, acrylic polymer based finish coat available in different gradings to achieve different surface roughness. SikaWall®-6080 Texture Finish can achieve a wide variety of free-formed textured appearances. Suitable for use in hot and tropical climatic conditions.



Note: For illustrative purpose only.

#### USES

- Provides an aesthetical finishing surface, colour and texture for the Exterior Insulation and Finish System (EIFS).
- Textured coating for poured concrete or unit masonry, veneer plaster or gypsum board (interior applications only), conventional stucco and certain insulating concrete forms.
- Not recommended for “smooth” applications.

#### FEATURES

- Enables the creation of varied and unique textured surfaces, including stippled and skip-trowel finishes, through variations in product filler grading, application equipment and controlled application techniques.
- Long-term durability
- Weather resistant - repels water and resists wind-driven rain
- Protects - Seals existing, non-moving hairline cracks
- Breathable
- Does not require a sealer – efficient application

#### PRODUCT INFORMATION

<b>Composition</b>	~100 % acrylic polymer chemistry
<b>Packaging</b>	25 kg units
<b>Appearance and colour</b>	<p><b>Appearance:</b> Available in different textures (aggregate grading variations):</p> <ul style="list-style-type: none"> <li>▪ <b>Fine (F)</b> (grain size: ~0.4 mm)</li> <li>▪ <b>Medium (M)</b> (grain size: ~0.7 mm)</li> <li>▪ <b>Coarse (C)</b> (grain size: ~1.0 mm)</li> </ul> <p><b>Colour:</b> Available in a wide range of standard colours. Refer to SikaWall® Colour Chart.</p>

<b>Shelf life</b>	12 months from date of production
<b>Storage conditions</b>	Store in unopened, undamaged and sealed original packaging in dry conditions at temperatures between +5 °C and +30 °C. Protect from direct sunlight, heat and moisture.

## APPLICATION INFORMATION

<b>Consumption</b>	Consumption varies depending on the chosen type of surface texture. It is recommended to apply a test area to determine actual material consumption, which depends on product filler grading, application tools, equipment and application technique.
<b>Ambient air temperature</b>	Min. +5 °C / Max. +35 °C

## SYSTEM INFORMATION

<b>System structure</b>	Air and Water resistive barrier (optional)	Sikagard® AWB 661 I
	Insulation Adhesive	SikaWall®-1010 Alpha Dry Adhesive
	Insulation Board	EPS / Mineral wool / Sikatherm® range
	Mechanical Fasteners	Sikatherm®-900 insulation fasteners range
	Corner Beads	SikaWall®-9000 corner bead range
	Reinforcing Mesh	SikaWall®-9000 Flexguard Mesh range
	Primer	SikaWall®-15 Tinted Primer AE
	Textured Finish	SikaWall®-6080 Texture Finish

## BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## IMPORTANT CONSIDERATIONS

- Protect product during transport and installation to prevent damage.
- Do not apply at ambient temperatures below 5 °C. Provide supplementary heat during application and for at least 24 h after, or until fully dry. Thicker applications require longer drying.
- Do not apply to frozen surfaces.
- Avoid application in direct sunlight, shade the working area.
- Protect from rain for min. 48 hours
- Avoid application on hot, dry, or windy conditions.
- Do not apply over facade accessories (e.g. lights, boxes, metal profiles, etc.)
- Apply in a continuous application within the area defined by expansion joints. Always work to maintain a wet edge.
- Precondition the material to 20–25 °C when applied in hot weather.
- Colour samples of SikaWall®-6080 Texture Finish are for reference only. Due to texture variations and variety of application technique, field-prepared samples by applicator should be approved prior to ordering.

- Minor colour deviations caused by the use of natural stone granular material are possible in different batches. Therefore, only use material from the same batch number for continuous surfaces. Mix the last few pails from one batch with a different batch to minimise any colour differences.

## ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

## APPLICATION INSTRUCTIONS

### SUBSTRATE QUALITY / PRE-TREATMENT

- Substrate shall be dry, clean, sound and free of releasing agents, paint or other residue or coatings.
- Verify that substrate is flat, free of fins or planar irregularities greater than 6.4 mm in 3 m.
- In order to minimize the possibility of SikaWall®-1030 Alpha Dry Base Coat see-through in SikaWall®-6080 Texture Finish, we recommend the use of SikaWall®-15 Tinted Primer AE.

## MIXING

- Stir the factory-prepared SikaWall®-6080 Texture Finish with a mixer until uniformly blended.
- A small amount of clean, potable water may be added to adjust workability.
- Additives are not permitted.
- Close and seal the container when not in use.

## APPLICATION

- Apply SikaWall®-6080 Texture Finish directly to SikaWall®-15 Tinted Primer AE with a clean, stainless steel trowel.
- Apply and level SikaWall®-6080 Texture Finish during the same operation, to obtain uniform coverage.
- Maintain a wet edge on SikaWall®-6080 Texture Finish by applying and texturing continually over the wall surface.
- Work SikaWall®-6080 Texture Finish to corners, joints or other natural breaks and do not allow material to set up within an uninterrupted wall area.
- Float SikaWall®-6080 Texture Finish to achieve final texture.

## CLEANING OF EQUIPMENT

Clean all tools and application equipment with soap and clean water immediately after use. Hardened / cured material can only be removed mechanically.

## LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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ISO 9001, 14001, 45001 – SGS:  
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- Sika International Chemicals LLC  
- Sika Gulf B.S.C. (c)  
ISO 9001, 14001 – SGS:  
- Sika Saudi Arabia Limited  
ISO 9001, 14001 – TÜV:  
- Sika UAE LLC (Branch)  
ISO 9001 – SGS:  
- Sika MB LLC

All products are supplied under a management system certified to conform to the requirements of the quality, environmental and occupational health & safety standards ISO 9001, ISO 14001 and ISO 45001.



### Product Data Sheet

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